

The background of the cover is a high-quality photograph of a silicone doll with long, straight reddish-brown hair and large, expressive blue eyes. She is wearing a white, fluffy earmuff and holding a large bouquet of white daisies with yellow centers. The scene is set against a soft, grey background with falling white snowflakes. A semi-transparent white banner with a red border is positioned across the middle of the image, containing the title 'Silicone Doll User Guide' in a bold, red, sans-serif font.

# **Silicone Doll User Guide**

Thank you for choosing SEDOLL—a brand grounded in innovation and creativity. Since our establishment in 2016, our headquarters in Shenzhen, China, has been dedicated to developing and producing high-quality TPE and silicone dolls. Our team, comprised of experienced sculptors, engineers, and makeup artists, works collaboratively to ensure that each product exhibits exceptional quality and meticulous craftsmanship.

Each SEDOLL sex doll is crafted with top-tier materials and undergoes strict quality control, meeting the highest standards. We also maintain dedicated stock in the USA and EU to reduce delivery time significantly.

We appreciate your support and trust in SEDOLL. We hope you will gain a comprehensive understanding and enjoyment of our products through this instruction manual.

## Social account



Website :



: sedoll\_official

The Doll Forum : SEDOLL



**YouTube** : Se doll

Email : sales@sedoll.com

## Product Overview

Welcome to our series of silicone sex dolls. These dolls are meticulously crafted from top-grade medical silicone to provide a safer and more realistic experience. Silicone is not only eco-friendly and durable, its multiple performance advantages also meet your long-term needs.

### Material Advantages

**Enhanced Durability:** The excellent chemical and physical stability of silicone gives the sex dolls extraordinary durability and wear resistance, effectively extending their lifespan.

**Ease of Cleaning:** Silicone surfaces are less prone to oiliness, attract less dust and stains, and are easier to clean.

**Superior Detail Representation:** Silicone can precisely replicate human details such as realistic skin textures and facial features, offering a more realistic visual and tactile experience.

**Superior Material Stability:** Silicone shows remarkable stability against temperature changes, maintaining its shape even in varying environments.

**Eco-friendly Material:** Silicone is an environmentally friendly choice due to its recyclability and non-toxic nature, making it safer for both users and the environment.

Through rigorous quality control, we ensure that each SEDOLL silicone doll exemplifies these superior qualities, providing you with a realistic and high-quality companion experience.

## Accessories

### Comb

Used for grooming the doll's wig.

### Cleaning Pot for Internal Channels

Used to clean the doll's internal passages (including the mouth, vagina, and anus). Steps are as follows:

- Fill the container with clean water or an antibacterial soap solution.
- Insert the nozzle of the cleaner into the channel to be cleaned.
- Gently squeeze the container to rinse the channel.
- Repeat the cleaning steps until thoroughly clean.
- For the final rinse, use clean water.

### Dry Rod

Used to absorb moisture from the channels, maintaining dryness and cleanliness.

### USB Heating Rod

Used to heat the channels, providing a warm and natural feeling. It only requires 15-20 minutes to heat the channel to near body temperature. Do not exceed 30 minutes to avoid damaging the doll's skin.

### Gloves

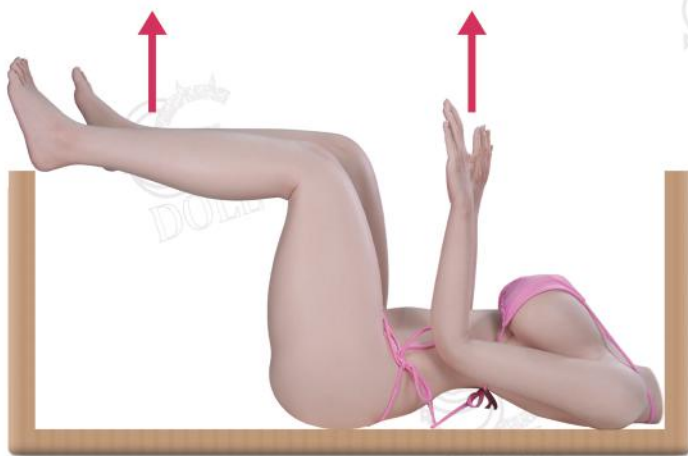
Used for handling the doll's packaging, offering some protection to the doll.

### Lingerie

An excellent choice for dressing the doll.

## Unboxing the doll

- Remove the protective foam and accompanying accessories from the packaging.
- Adjust the doll's position as shown in the diagram.
- Lift the doll out using a bridal lift, with your arms passing around its back and behind its knees for gentle and secure support, as shown in the drawing.



## Molding Pose & Skeleton

Our dolls are made from silicone and supported by a sturdy metal skeleton. These materials are environmentally friendly and known for their durability. The dolls feature extensive articulation throughout their bodies, allowing them to adopt a wide variety of human-like poses. Below is a diagram showing the distribution of joints across the doll's body, which can be referenced when adjusting their poses.



## Neck

The doll's head is attached to the body with a metal connector, allowing the neck to bend forwards, backwards, and side to side.



## Shoulder

Our silicone dolls are equipped with an EVO skeleton, which includes shruggable shoulders, allowing for more natural and varied arm and shoulder poses. The shoulders support shrugging upward and inward.



## Arm

The doll's arms are capable of bending and straightening, rotating inward and outward, and moving in a circular motion. It is important to handle these movements with care, as excessive force or extending beyond the normal range can lead to damage such as tears or creases.



## Wrist & Finger

The doll's wrists can bend, straighten, move in all directions, and rotate both palms up and down. Optional articulated fingers allow for more natural hand poses. Handle with care to prevent damage to the fingertips.



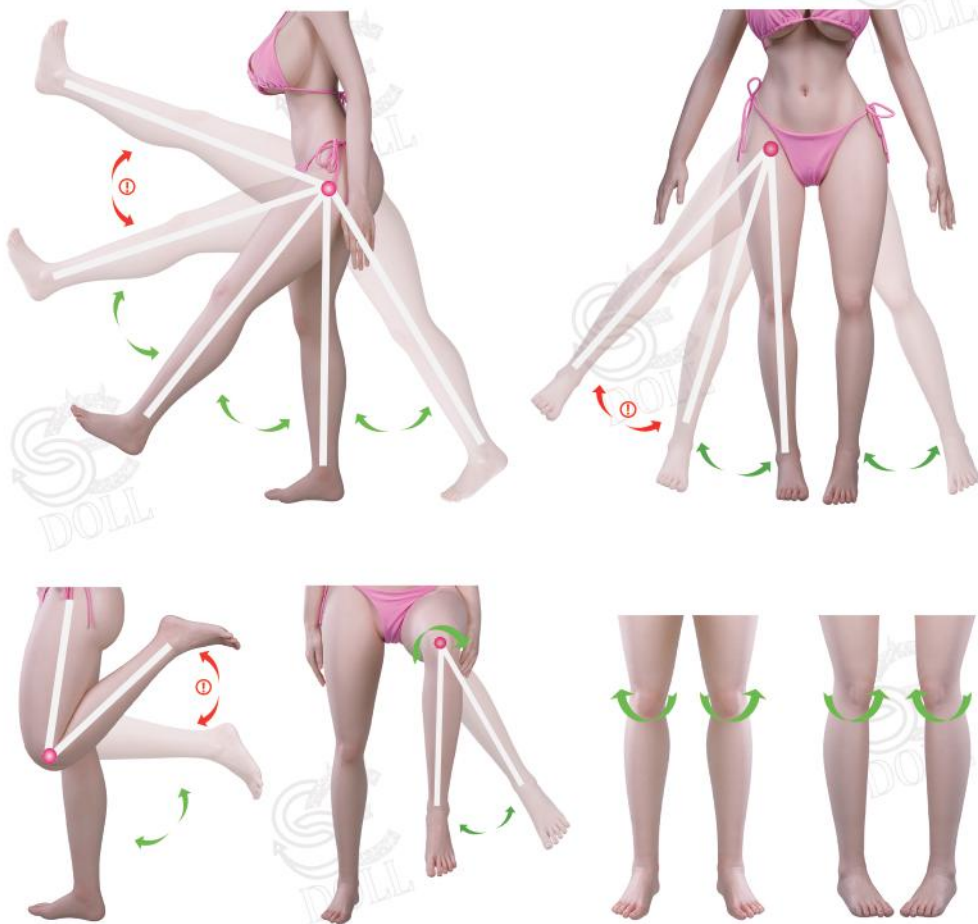
## Waist

The waist can bend forward, backward, and sideways. It also supports rotation, but be cautious during simultaneous bending and rotation to avoid damaging the structure.



## Leg

The doll's legs, including the calves, are capable of performing a series of human-like movements. They can bend forward at the hips and knees, extend straight backward, and move to the sides. Additionally, the knees can bend, allowing the calves to move forwards and backwards, with a slight ability to sway left and right. However, these movements are limited, and maintaining the doll in risky positions for extended periods can damage the doll.



## Ankle

The doll's ankles can bend and straighten, they can also tilt sideways and elevate slightly. Note that the doll cannot stand on tiptoe, even when wearing high heels.



## How to attach the head?

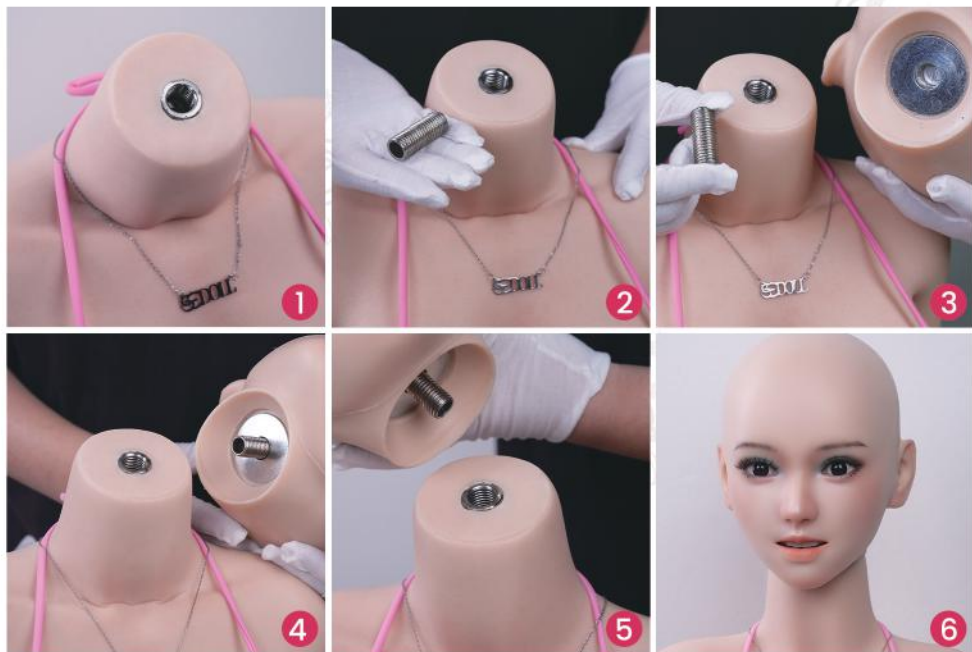
### Quick Release Adjustable Head Connection Screw (M16)

Screw the threaded end into the doll's head, then insert it directly into the neck interface. Alternatively, you can first screw the threaded end into the body, then insert the head. This screw adds an extra neck joint, enabling a wider range of head posing.



## Double-Threaded Head Connection Screws (M16)

Screw the threaded end into the head, then screw the head into the body. While this screw provides more limited adjustment of the head's posing, it offers better stability.



## Quick Release Head Connection Screw (M16)

Similar to the adjustable head connection screw as a quick-install component, the key difference is that quick release head connection screw (M16) are non-adjustable and do not allow for multiple head posings.



## Cleaning and Maintenance

### Cleaning Process

#### Prepare Cleaning Solution

- Mix a suitable amount of antibacterial soap with water to create foam.

#### Cleaning Setup

- It is best to choose a shower setup, allowing the doll to sit.
- Remove the head from the body before cleaning to ensure thoroughness.
- Cover the neck joint with a plastic bag to prevent water from entering.

#### Clean the Body

- Gently scrub the doll's body using your hands or a soft sponge.
- For the face, if it's dirty, gently wipe it with a cotton swab dipped in water.
- For genital cleaning, use the provided vaginal irrigator for convenience.

#### Rinse the Body

- Thoroughly rinse the doll with clean water to remove all soap and foam.

#### Dry the Body

- Pat the doll's body dry with a clean towel to remove any excess moisture.
- For vaginal drying, use the provided dry rod.

#### Apply Talcum Powder

- Once the doll's body is completely dry, apply a suitable amount of talcum powder or baby powder to keep the skin soft and smooth.

### Cleaning Precautions

#### Choose the Right Cleaner

Use a mild antibacterial soap designed for silicone. Avoid using alcohol-based or corrosive cleaners that can damage the material or cause discoloration.

#### Avoid Harsh Tools

Do not use sharp or hard cleaning tools, such as stiff sponges or steel brushes, to avoid damaging the doll's skin.

## **Thoroughly Clean Internal Channels**

Use recommended cleaning tools and running water to thoroughly rinse internal channels. Be sure to dry the inside thoroughly after cleaning to prevent the growth of bacteria and mold.

## **Please avoid immersing the doll in water for extended periods**

Submerging the doll's body or head for a long time can allow water to seep beneath the skin, compromising the internal structure and potentially causing the skeleton to rust.

## **Gently Pat Dry**

Use a clean towel to gently pat the doll's surface dry, avoiding vigorous rubbing to prevent scratching the delicate skin.

## **Daily Maintenance Tips**

- To prevent bacterial buildup, we recommend a thorough cleaning every 10-20 days. Consider more frequent cleaning based on how often you use the doll.
- Dark clothing may stain the doll's skin. To minimize the risk of discoloration, always wash dark clothes and any other fabrics that come into contact with the doll before use. Ensure these materials are not prone to fading or bleeding colors. Testing the fabric on a silicone sample first is advisable if you are unsure of its colorfastness.
- Store the doll in a cool, shaded place, away from prolonged exposure to sunlight. Sunlight can accelerate the aging of silicone materials and shorten the lifespan of the doll.
- Long periods of sitting or bending limbs can cause wrinkles due to skin creasing, so try not to maintain one position for too long.
- Handle the doll gently, especially when adjusting poses, and refer to the manual for guidance.

## Frequently Asked Questions

**Q: How often should I clean the doll ?**

**A:** The doll should be cleaned after every use to maintain hygiene. If not frequently used, it is recommended to perform a thorough cleaning every 10 to 20 days to remove grease and dust.

**Q: Can the doll stand ?**

**A:** Dolls can stand only if equipped with the standing option, which comes in two variations: standing feet with bolts or standing feet without bolts (hard feet). The standing feet with bolts feature three protruding bolts on each foot, providing stable contact points with the ground. In contrast, the standing feet without bolts maintain stability by simply placing the doll's flat feet on the ground. Forcing the doll to stand without these features may damage its joints and internal structure.

**Q: What should I do if the eyelashes fall off ?**

**A:** You can reattach them using professional glue, which is available for purchase through our customer service.

**Q: Does the silicone doll exude oil ?**

**A:** The silicone may release a small amount of oil. Regular cleaning and the application of talcum powder or baby powder can help keep it dry.

**Q: Is it necessary to use a condom when using the doll?**

**A:** It is not necessary to use a condom because the silicone material used for the doll is medical grade and poses no harm to the human body. However, we still recommend using a condom to reduce the cleaning effort, especially for heavier dolls.

**Q: Will the doll's makeup smear or come off ?**

**A:** The makeup on our silicone dolls is baked on and generally does not come off easily. However, vigorous rubbing can still pose a risk of wearing it away.

**Q: Can the doll's eyes be changed or moved ?**

**A:** The doll's eyes can be adjusted and replaced. To adjust, gently press on the eyeball with your fingers and carefully reposition as needed. Replacing the eyes is more complex and requires a small tool to pry out the old eyeballs for replacement. This process must be handled carefully to avoid tearing the eyelids or damaging the eyelashes.

**Q: What should I do about wrinkles or indentations on the doll ?**

**A:** Prolonged positioning can cause wrinkles or indentations. You can adjust the doll's position and allow it to rest to help the skin regain elasticity. If marks persist, you may apply a warm, damp towel to the affected area, repeating as necessary.

**Q: What if a part of the doll is damaged ?**

**A:** Minor cracks or damages can be repaired with specific repair kits. For more significant damages, please contact us or seek professional repair services.

**Q: Can I return or exchange the doll ?**

**A:** For hygiene and safety reasons, we do not accept returns. All products undergo rigorous quality checks before shipment. If you encounter any quality issues upon receipt, please contact our customer service.

## Warnings

### Minor Imperfections Explained

- **Small Bubbles or Gaps:** During the silicone curing process, tiny bubbles or subtle gaps may occasionally appear.
- **Slight Color Variations or Mold Lines:** Minor differences in color distribution or faint mold lines at the joints are normal.

### Safe Use

- Keep the doll away from sharp objects, oils, solvents, and silicone-based lubricants to prevent damage to the skin. Please use water-based lubricants.
- Perfume should not be applied directly to the doll's skin, as most perfumes contain alcohol and are not recommended for contact with silicone or TPE materials. Additionally, the scent can permeate the material of the doll and may degrade the skin over time. It is advised to apply perfume to the doll's clothes instead.

### Realistic Body Makeup

Over time, realistic body makeup may gradually fade due to friction and regular cleaning. To extend the life of the body makeup, we recommend using smooth fabrics in contact with the doll's skin. Be gentle when changing the doll's clothes to reduce friction between the fabric and the skin.

### Storage

To maintain the doll's bust shape, it is recommended to dress the doll in a light-colored bra. Store the doll by hanging or laying flat in the original packaging, in a cool, dry place. (If your doll has a gel bottom, it is recommended to hang for storage.)

### High Temperature and High Altitude Environments

If you are in a high temperature or high altitude area, the doll's skin may swell. Use a needle to puncture the skin and release trapped air. Repeat this process several times until the swelling subsides.

**For more real-time updates, please visit our blog page:**

**<https://www.sedoll.com/blogs/>**

**If you need further assistance, feel free to contact us:**

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